## 普通双系统系列

## 双系统介绍

国内主流机型,一次移动可以同时带2把纱嘴,适用于编织提花、挑孔、绞花、嵌花等型。

Domestic mainstream machine type, once moving with two yarn feeders, practical for weaving jacquard, pointelle, cable, applique and other styles.



## 主要技术指导 Technical indicators



针距 Needlle Gauge	4G、5G、6G、7G、8G、9G、12G、14G、16G 3.5.7变针距 4G、5G、6G、7G、8G、9G、12G、14G、16G and variable needle gauge of 3.5.7G
编织幅度 Knitting Breadth	52、56、60、80、88、100 (英寸inch)
编织速度 Knitting Speed	32段选择、最高重度达到1.2m/c,采用ACP服务以比例,假据与达州用精密的密度 控制与综合高速运算能力的数字信号处理器(DPS),控制(BBT产生精确电流输出 Selection of 32 sections, maximum speed 1.2m/s.AC servo motor control, the precision feedback control in combination with digital signal processor(DPS) to control (BST for an accurate current output.
编织系统 Knitting System	单机头/双系统/单机头/三系统 Single head/double system,single head/three system
偏积功能 Knitting Functions	翻针、尾目、绵孔、嵌花、螺花、明依针、黯依针及其绝规则花型编织 Rib transfer,hamess tie,empty,appliqué,jacquard pattern,visible and invisible narrowing,and other pattern knitting
针床移位 Needle Bed Shogging	采用AC伺服马达控制。移针距离达到2夹寸,同时具有精确的频调功能 Ac servo motor control,the needle shogging distance 2 inch,perfect fine adjustment function.
採针报警系统 Feeler Alarm System	採针报警安全装置实现了上下、左右援动报警功能,突破了目前模构领域中探针单一的 左右接边而恢筑其探测功能的特点 The feeler alarm security device features alarm for both up-and-down and Left-and-right oscillation movement, which is the breakthrough in the current only Left-and-right oscillation feeler function on flat intifiting machine.
读针信号 Needle Reading Signal	先进的海阳器读针,由特殊的阻缆组成的积极补偿作高效全规花选针 Advanced encoder needle read-out and 8-section needle selection is composed of special electromagnet for high efficiency full jacquard needle selection.
圈针功能 Rib Transfer Function	三角复合式设计,单次系统装可单独或同时辗转,也可一系统器针,另一系统编织,达到高效生产 Triangle composite design for the rib transfer of single system and/or double system separately or simultaneously. The rib transfer in one system only is available while another system is knitting for a high production efficiency.
线圈密度 Stitch Spacing	步进马达控制,32段密度选择,采用能分技术,可调范围。0~650度,更能准确地控制农片长短 Step servo motor control,32~section density,fine sectional technique,an Adjustable range:0~650 degree, Control the length of cut-parts more accurately.
沉降片系统 SinkerSystem	步进马达控制,可根据不同的织物进行调整,达到多种收针和放针效果 Step motor control ,adjustable according to the different fabric for multiple fashioning result.
起底装置(C系列) Bottom device (Cseries)	采用封闭式山型复合针,这种特别的复合针拥有活动的释放原理。可对纱线进行可靠模持、脱圆 Closed composite U - shaped needle has special release function and could hiod and Release the stitch positively.
剪刀夹子 (C系列) Scissors and Grips (C series)	包括2个前刀、4个天子、分割由6个马达单独控制、程序指令可同步或分开进行,进一步提高工作效率。有效减少的线裂界 第二年效率。有效减少的线裂界 2 scissors and 4 grips are included and each is controlled by 6 motor individually. The program instructions could be run synchronously or separately in order to improve the work efficiency further and decrease the yarn waste.
卷布系统 Cloth Winding System	- 电鏡程序指令、步进马达控制,32段拉力选择,可得范围: 0-100 Computerized program instructions, step motor control, 32 sections tension selection, adjustable range: 0-100.
換色系统 Color Change System	2*8组炒塊配置在4支导轨的左右两侧,可在针床任何位置切换炒嘴(省特殊无齿线旅花年用炒嘴配置他烧狗) 2*8 groups of yarn nozzle are on both sides of four guide rails, Yarn nozzles could be shift at any position of the needle bed. (Special yarn nozzles for elementary and float loop appliqué is optional.)
保护系统 Protection System	当乳癌还经疗过程中出现新价、债务、深价、债务、 持数结束、 等床来归、 强针源、 程序指误等情况下,自动报复, 并且动安全自锁保护 袭置 The machine will automatically alarm and start the security self-locking protective device if any fault is occurred during operation such as yam breaking, knotting, floating, rewinding, end of pieces, failure of bed return, hammering, mistake in program and so on.
控制系统 Control System	1. 無專項用LCD工业资本。 機關兩限的作用。 系统扩展存存达信,可同时存入大量必定文 件,并可转换生产需要的可能处理。 2. 监控周围,可显示各种工作参数和正在保险工程的程度的信息,并在机能运转时割进行调整。 现代最后或处别标准。(特许部分 THAC作用,为无能起置。 3. 制能系统及影解系统(特许部分 THAC作用,为无能起置。 1. 制能系统及影解系统(特许部分 THAC作用,为无能起置。 1. The screen industal LCD dissipport under screen and graphical user interface, system expansion memory 1G. A great amount pattern documents could be stored simulationated yand each pattern document could be run at any time according to the production requirement. 2. Monitoring display information: the working parameters and the degree and numbers is running. The convenience in operation and time sawing are maximized. In 3.1 tis assay to upgrade the plate—making system and control system (software) at free charge 4. Both English and Chinecis language operation versions are supported.
电源 Electric Supply	第和220V/三部380V,采用光谱的CMOS技术,在停电路周亮有记忆恢复功能 Single phase 220V/three phase 380V,davanced CMOS technology,the memory and recovery function at the moment of power failure.

PAGE 15/16